

AIDA NC2-250(2) PRESS INCLUDING SAPI BLANKFEEDER AND SERVO TRANSFER SYSTEM



PRESS LOCATION:	UNITED KINGDOM
YEAR OF MANUFACTURE:	1998
ANCILLARY EQUIPMENT:	SAPI BLANK-FEEDER AND SERVO TRANSFER SYSTEM, HYDRAULIC DIE-CLAMPS, PRE-ROLLERS.
GUARDING:	FULL LINE GUARDING, INCLUDING PNEUMATIC RISING SCREEN
CURRENT CONDITION:	FULLY OPERATIONAL AND CAN BE VIEWED WORKING
AVAILABILITY:	IMMEDIATE
PRICE:	UPON APPLICATION

NC2 Press Specifications

Model	NC2-250(2)
Capacity	2500 kN
Rated tonnage point above BDC	7 mm
Stroke of slide	280 mm
Continuous stroking rate under no load (variable)	20 ~ 40 spm
Shut height bolster to slide (SDAU)	550 mm
Adjustment of slide	120 mm
Slide area, L-R x F-B	2100 x 700 mm
Bolster area, L-R x F-B	2700 x 920 mm
Thickness of bolster	180 mm
Counterbalance capacity (maximum upper die weight)	1650 Kg
Throat depth centreline of slide to frame	470 mm
Floor to top of bolster (without press mounts)	1100 mm
Overall height above floor, approx.	4105 mm
Floor space, L-R x F-B, approx.	2550 x 2510 mm
Weight of press	37 t
Main motor	30 Kw
Air supply required	0.5 Mpa
Power supply required	380 ~ 415V, 3 Ph, 50 Hz
Press colour	Aida no. 6 – Beige
Electrical panel colour	RAL 7035

